

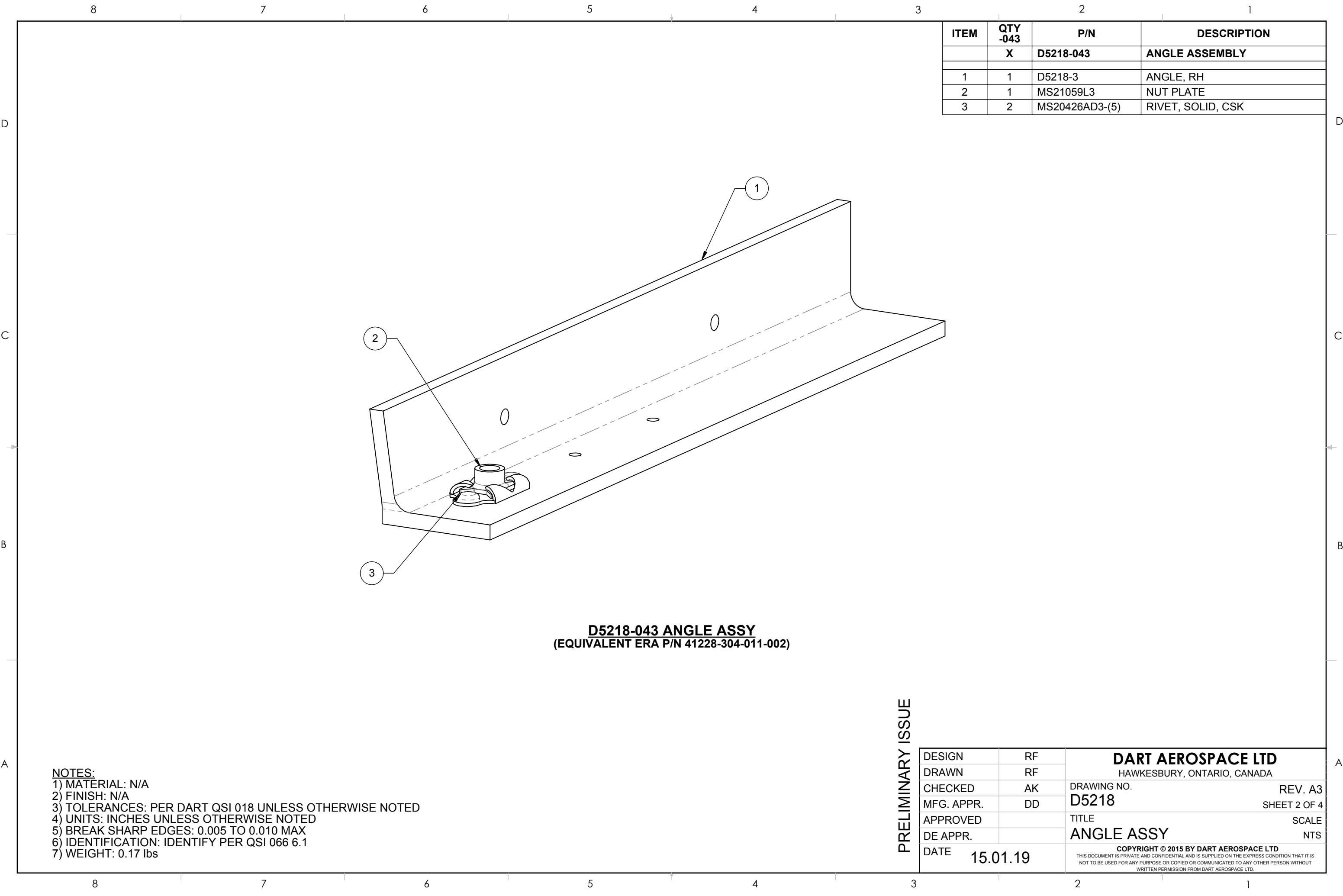
ITEM	QTY -041	P/N	DESCRIPTION
	X	D5218-041	ANGLE ASSY
1	1	D5218-1	ANGLE, LH
2	1	MS21059L3	NUT PLATE
3	2	MS20426AD3-(5)	RIVET, SOLID, CSK

D5218-041 ANGLE ASSY
(EQUIVALENT ERA P/N 41228-304-011-001)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 066 6.1
 - 7) WEIGHT: 0.19 lbs

PRELIMINARY ISSUE

A	NEW ISSUE		RF	15.01.19
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	AK	DRAWING NO.		REV. A3
MFG. APPR.	DD	D5218		SHEET 1 OF 4
APPROVED		TITLE		SCALE
DE APPR.		ANGLE ASSY		NTS
DATE	15.01.19	COPYRIGHT © 2015 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		



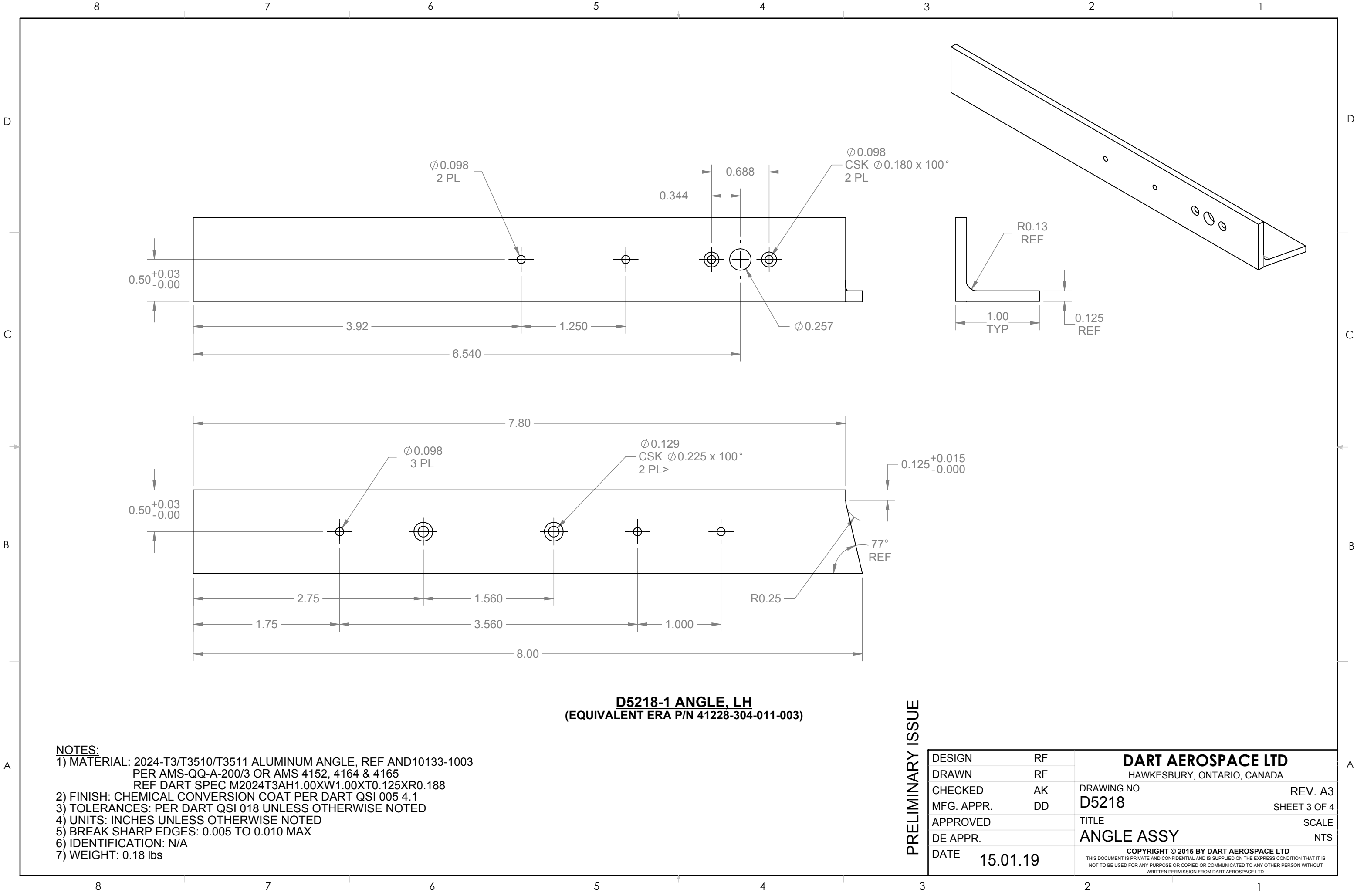
ITEM	QTY -043	P/N	DESCRIPTION
	X	D5218-043	ANGLE ASSEMBLY
1	1	D5218-3	ANGLE, RH
2	1	MS21059L3	NUT PLATE
3	2	MS20426AD3-(5)	RIVET, SOLID, CSK

D5218-043 ANGLE ASSY
(EQUIVALENT ERA P/N 41228-304-011-002)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 066 6.1
 - 7) WEIGHT: 0.17 lbs

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO. D5218	REV. A3
MFG. APPR.	DD		SHEET 2 OF 4
APPROVED		TITLE ANGLE ASSY	SCALE
DE APPR.			NTS
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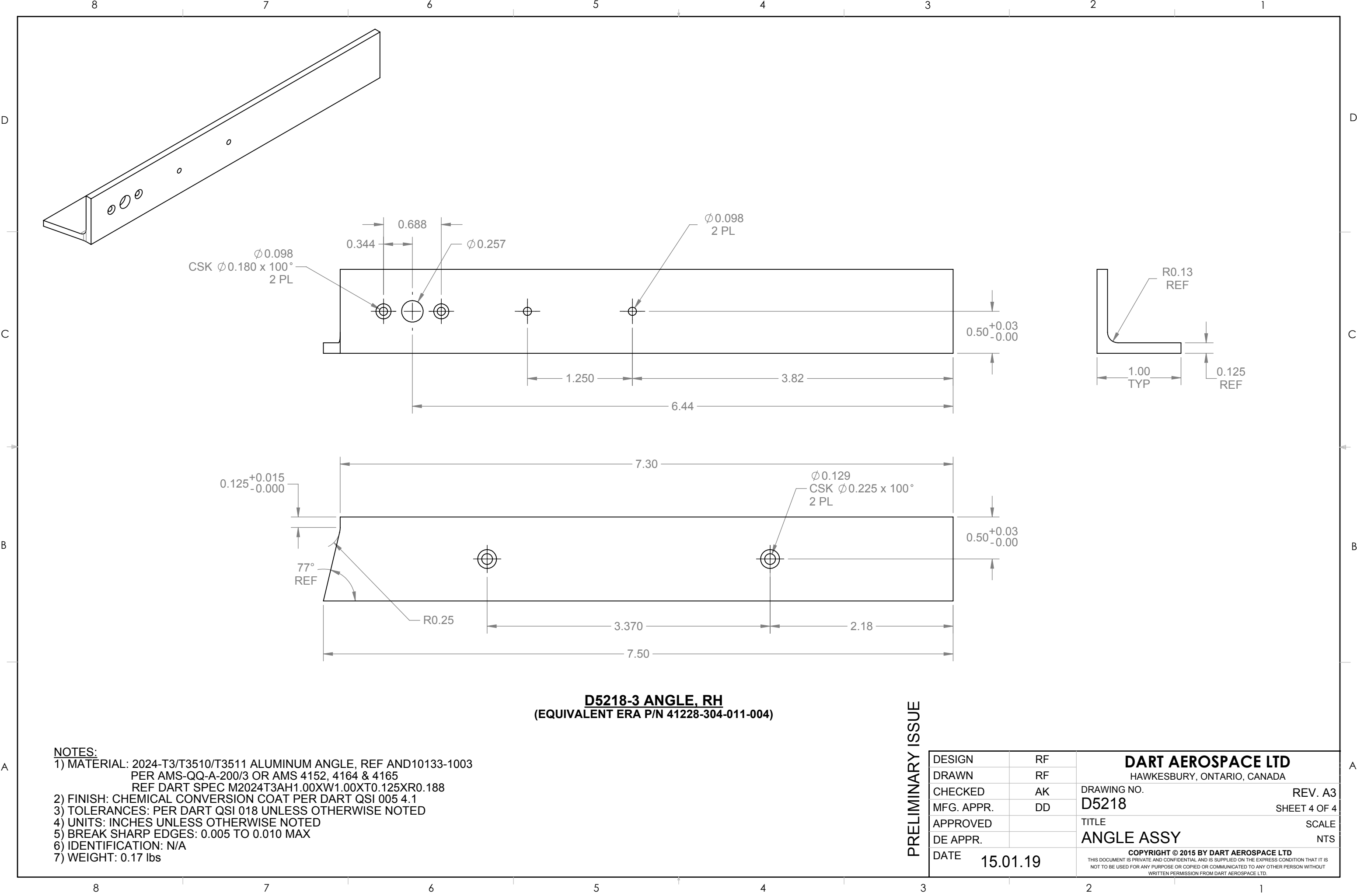


D5218-1 ANGLE, LH
(EQUIVALENT ERA P/N 41228-304-011-003)

- NOTES:
- 1) MATERIAL: 2024-T3/T3510/T3511 ALUMINUM ANGLE, REF AND10133-1003
PER AMS-QQ-A-200/3 OR AMS 4152, 4164 & 4165
REF DART SPEC M2024T3AH1.00XW1.00XT0.125XR0.188
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.18 lbs

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO. D5218	REV. A3
MFG. APPR.	DD		SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		ANGLE ASSY	NTS
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NOTES:

- 1) MATERIAL: 2024-T3/T3510/T3511 ALUMINUM ANGLE, REF AND10133-1003
PER AMS-QQ-A-200/3 OR AMS 4152, 4164 & 4165
REF DART SPEC M2024T3AH1.00XW1.00XT0.125XR0.188
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.17 lbs

D5218-3 ANGLE, RH
(EQUIVALENT ERA P/N 41228-304-011-004)

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO.	REV. A3
MFG. APPR.	DD	D5218	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		ANGLE ASSY	NTS
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